



Serving Resistance Welding Customers Since 1960

11236 Williamson Road - Cincinnati, Ohio 45241

**Projection Weld Nuts
Recommended Resistance Weld Conditions**

Nut		Plate		Electrode Force lbs	Time cyc	Welding Current kA
Type of Nut	Nut Size	Thickness mm	Hole Dia mm			
Square	M5	1.6	6.0	450	5	11.0
	M6	1.6	7.0	585	6	12.0
	M8	1.6	9.0	675	6	13.5
	M10	2.0	11.0	880	6	15.5
	M12	2.3	13.0	1000	6	22.5
Hex	M6	1.6	7.0	585	6	13.5
	M8	1.6	9.0	720	6	15.0
	M10	2.0	11.0	850	6	16.0
	M12	2.3	13.0	970	6	19.0