



Serving Resistance Welding Customers Since 1960

11236 Williamson Road . Cincinnati, Ohio 45241

Weld Test by GE Schmidt, Inc.

Tester:

Customer	<input type="text"/>	Weld Type	Spot	Proj
Date Req'd	<input type="text"/>		Nut	Stud
Date Performed	<input type="text"/>		Other	

Quality Requirement Nugget Dia Push-Out

Weld Type AC DC 3P CD Other

Part 1			Part 2		
Mtl	Size	Coating	Mtl	Size	Coating
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Test Data	1	2	3	4	5	6	Final
Tip Force, lbf							
Squeeze, Cyc							
Slope Initial Cur							
Upslope Cycles							
Weld Cycles							
Weld Current							
Cool Cycles							
Impulses							
Downslope Cyc							
Slope End Cur							
Quench Cycles							
Temper Cycles							
Temper Current							
Hold Cycles							
Upper Elect PN							
Lower Elect PN							
Nugget Dia, in							
Push Out, lbf							

Machine Used	AC/DC	KVA	Volts	Type	Weld Control
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Comments