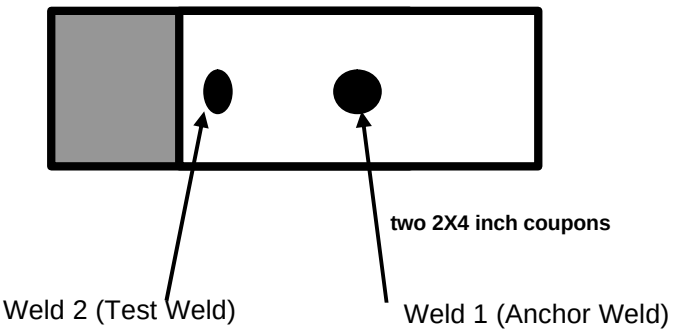
G.E. SCHMIDT inc.
Serving Resistance Welding Customers Since 1960
11236 Williamson Road . Cincinnati, Ohio 45241

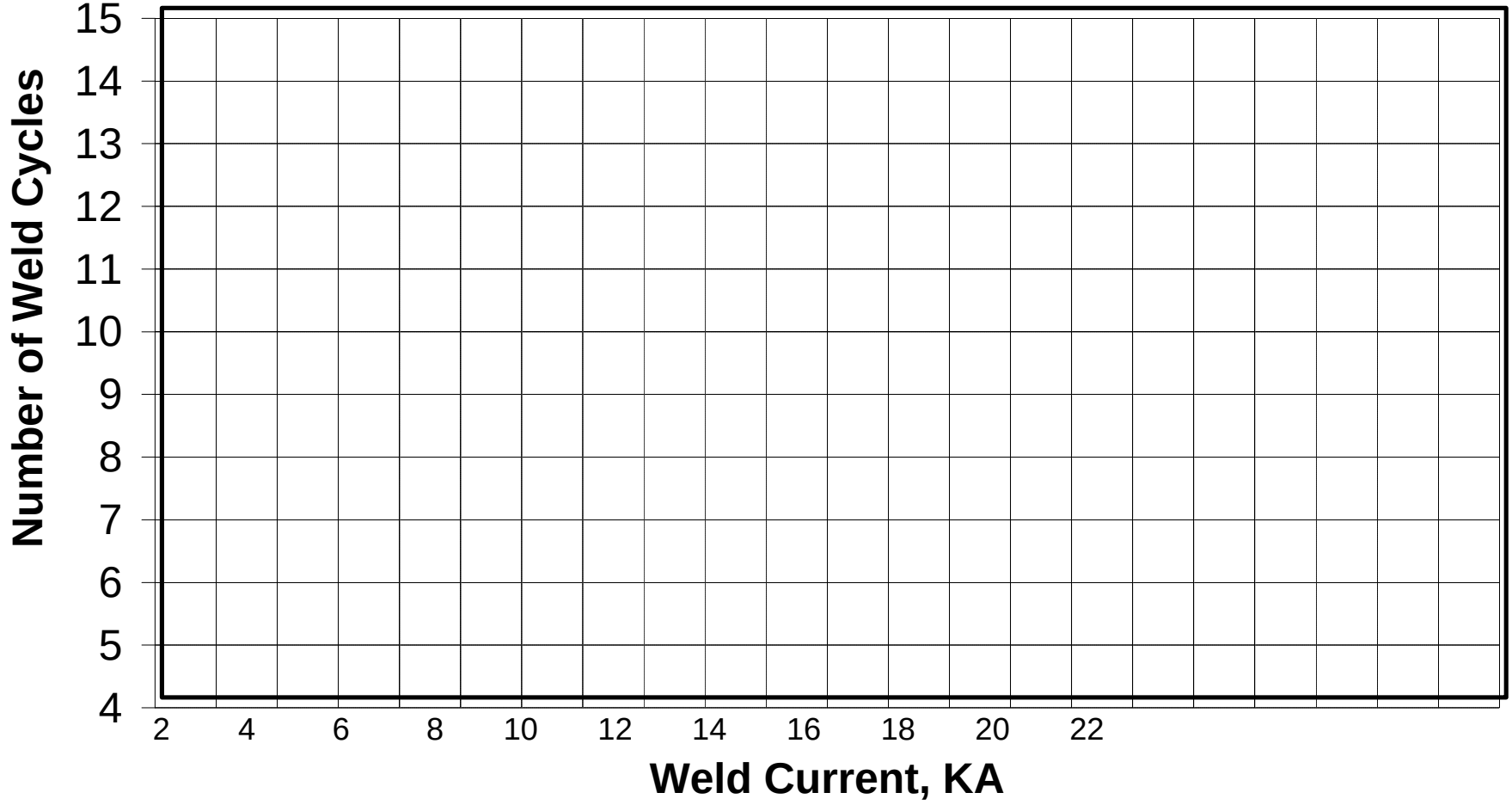
Resistance Spot Welding
Weld Lobe Worksheet

	Part 1	Part 2		
Mtl Type			Date	
Coating			Tester	
Thickness				
Electrodes				
Required Nugget Dia.				
Machine Number				
Tap Setting				
Weld Control				



Nugget Diameter Chart

		# of Weld Cycles											
KA	Cond Angle	4	5	6	7	8	9	10	11	12	13	14	15

WELD LOBE DIAGRAM

Min & Max Nugget Dia.